



*"Every User
Is a Booster"*

No. 128

"Oliver" Patternmaker's Bench



"Oliver" No. 128 Pattern Maker's Bench

Adaptation

This bench is well adapted for Pattern Shop service and was originally designed for use in the large shops where a number of Benches of a durable and semi-attractive type and of a uniform design were in demand. It has come into very general favor and we do not hesitate to claim it the best standard Pattern Maker's Bench on the market.

Material

Like all "OLIVER" Benches, this Bench is of the "Quality"

type, the top being made from Michigan hard maple that has been air seasoned for two years and then kiln-dried by a special process. The top is mounted on cast iron legs 31" high.

Dimensions

The maple top is 8' long, 30" wide, 2 $\frac{5}{8}$ " thick, 36" high, built from Michigan hard maple strips double doweled, and glued together. It has ten square mortises at the front. The Legs are cast iron 31" high. This Bench is fitted with two drawers, each 24" long,

one drawer being 20" wide and the other 36" wide, both of which are 6 $\frac{1}{2}$ " deep (inside measurements) carried on machined cast iron slides fitted with 2" brass lock and key. Top is oiled.

Vises

This Bench is equipped with one No. 1 Universal Pattern Maker's Front Vise and one No. 221-A Solid Nut Tail Vise with 4" jaws, adjustable front jaw, to open 6"; both of which are illustrated on the back page of this circular.

CODE, WEIGHT, ETC.

CODE	DESCRIPTION	WEIGHT IN POUNDS		CUBIC FEET
		CRATED	BOXED	
Hearty	No. 128 "Oliver" Pattern Maker's Bench.....	650	825	36

**"Oliver" Benches are
the Highest Grade
Benches Obtainable.**

Manufactured by

Oliver Machinery Co.

Grand Rapids, Michigan, U.S.A.

BRANCH SALES OFFICES:

New York, St. Louis, Minneapolis, Los Angeles, San Francisco, Chicago, Denver, Salt Lake City, Seattle, Manchester, Eng.

No. 106 "Oliver" Cabinet Maker's Bench



"Oliver" No. 106 Cabinet Maker's Bench

Design

This Bench was designed to meet the demand for a high grade Cabinet Maker's Bench. It is Durable and Neat in Appearance and met with instant approval in the Cabinet Making Field. The material and workmanship is of the highest grade and we have no hesitancy in recommending this bench as the highest grade, as well as the most practical Cabinet Maker's Bench now on the market.

Material

Like all "OLIVER" Benches,

this Bench is made of the best material obtainable. Michigan Hard Maple, which has been air seasoned for two years and then kiln-dried by a special process, is used in the construction of these Benches, making this one of the most Durable Benches obtainable.

Construction

The Bench Top is made from glued-up strips, double tongued and jointed and will not warp or twist. The Legs are $2\frac{3}{4}$ " x $3\frac{1}{4}$ ", which gives the top a very sturdy support.

Dimensions

The Michigan hard maple top is 78" long, 25" wide, $2\frac{5}{8}$ " thick, 34" high; the Michigan glued-up maple bed is 14" wide; tool well is 10" wide. Legs are $2\frac{3}{4}$ " x $3\frac{1}{4}$ ".

Vises

This Bench is equipped with an "Oliver" No. 151-D Quick Acting Front Vise, having 10" jaws opening 12"; also fitted with regular Cabinet Maker's Wooden Tail Vise having 6" x 6" clamping area and 6" opening. Front vise regularly furnished has 1-inch steel dog in the front jaw.

CODE, WEIGHT, ETC.

CODE	DESCRIPTION	WEIGHT IN POUNDS		CUBIC FEET
		CRATED	BOXED	
Hebad	No. 106 "Oliver" Cabinet Maker's Bench.....	250	450	22



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